## INTERNATIONAL SEARCH REPORT

International Application No PCT/CA2004/000992

A. CLASSIFICATION OF SUBJECT MATTER
IPC 7 G05B23/02 B21B38/00 According to International Patent Classification (IPC) or to both national classification and IPC B. FIELDS SEARCHED Minimum documentation searched (classification system followed by classification symbols) G05B GO7C IPC 7 G01H Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal C. DOCUMENTS CONSIDERED TO BE RELEVANT Citation of document, with indication, where appropriate, of the relevant passages Relevant to claim No. US 6 260 004 B1 (LENZ GARY A ET AL) Α 1,19 10 July 2001 (2001-07-10) column 19, line 64 - column 20, line 30 column 21, line 10 - line 45 column 25, line 52 - column 26, line 56 US 6 434 512 B1 (DISCENZO FREDERICK M) Α 1,19 13 August 2002 (2002-08-13) column 6, line 8 - line 47 column 9, line 44 - column 10, line 23: figures 1.4e-6d Α WO 03/016838 A (SIEMENS AG : VOELKEL 1.19 THOMAS (DE)) 27 February 2003 (2003-02-27) page 5, line 7 - page 6, line 31 page 8, line 11 - page 10, line 5; figures 1-6 Further documents are listed in the continuation of box C. X Patent family members are listed in annex. Special categories of cited documents: \*T\* later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance "E" earlier document but published on or after the international \*X\* document of particular relevance; the claimed invention filing date cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone "L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docu-ments, such combination being obvious to a person skilled document referring to an oral disclosure, use, exhibition or other means document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the International search report 24 November 2004 02/12/2004 Name and mailing address of the ISA Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016 Cîrîc, G

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